



EPIMAX HIGH IMPACT PC/ABS-311 TYPICAL PROPERTIES

PROPERTY	TEST METHOD	VALUE ¹
Izod Impact	D-256	11 ft-lbs/in
Tensile Strength	ISO 527-2	8,260 psi
Tensile Modulus	ISO 527-2	338,000 psi
Flexural Strength	ISO 178	13,000 psi
Flexural Modulus	ISO 178	348,000 psi
Specific Gravity	ISO 1183B	1.13
HDTUL Unannealed (264 psi)	ISO 75-A	223 °F
Mold Shrinkage	ISO 294-4	0.005 – 0.007 in/in
Melt Flow Index	D-1238 (230°C/3.8kg)	3.5 g/10 min

¹Typical values are an average of NATURAL color samples tested and based on common ASTM procedures. This data is presented as a guide and does not reflect product specifications for particular properties.

PC/ABS

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