

## Material Properties

Properties	Test Method	Unit	Typical Value
Izod Impact	D 256	ft-lbs/in	8.0
Tensile Strength	D 638	psi	7,000
Tensile Modulus	D 638	psi	480,000
Flexural Strength	D 790	psi	14,200
Flexural Modulus	D 790	psi	380,000
Rockwell Hardness	D 785	R	115
Specific Gravity	D 792		1.16
HDTUL Unannealed (264 psi)	D 648	°F	235°
Mold Shrinkage	D 955	in/in	0.005-0.007
Melt Flow Index (230°C/3.8kg)	D 1238	g/10min	5.0

<sup>1</sup> Typical values are an average of NATURAL color samples tested and based on common ASTM procedures. This data is presented as a guide and does not reflect product specifications for particular properties.

**PC/ABS**



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